




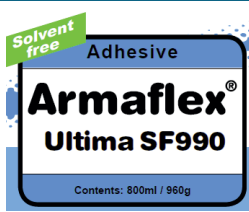


Product name	ArmaFlex 520	ArmaFlex HT625	ArmaFlex RS850	ArmaFlex SF990	ArmaFlex Ultima 700	ArmaFlex Ultima SF990
Label						
Short description	Special ArmaFlex adhesive	High temperature, industrial grade adhesive	Non-drip thixotropic adhesive	Solvent-free environment friendly adhesive	Special adhesive for Armaprene® synthetic rubber	Solvent-free environment friendly adhesive for Armaprene® synthetic rubber
Special features	General use adhesive	High performance adhesive for a wide range of temperatures and applications	Thixotropic gel, non-drip adhesive for faster and cleaner application with extended shelf-life	Water-based dispersion, solvent-free adhesive, no emissions, LEED conform	Specially formulated for maximum compatibility with products based on Armaprene synthetic rubber	Water-based dispersion, solvent-free adhesive, no emissions, LEED conform
Approved for	ArmaFlex ¹ ArmaSound ArmaComfort ArmaFlex Rail ZH	ArmaFlex ArmaSound ArmaComfort ArmaFlex Rail ZH	ArmaFlex ¹ ArmaSound ArmaComfort ArmaFlex Rail ZH	ArmaFlex ²	ArmaFlex Ultima ArmaFlex Rail SD	ArmaFlex Ultima ArmaFlex Rail SD
Colour	beige	beige	yellowish	black	blue	blue
Service temperature ³	-50°C to +105°C	-50°C to +150°C	-40°C to +70°C	-30°C to +100°C	-50°C to +110°C	-30°C to +100°C
Packaging	tin can 250 ml / 500 ml 1000 ml / 2500 ml	tin can 250 ml / 500 ml 1000 ml	tin can 500 ml	plastic container 800 ml	tin can 1000 ml	plastic container 800 ml
Minimum drying time (airing time) ⁴	3–5 minutes	3–5 minutes	>2 minutes	approx. 12–60 minutes	3–5 minutes	approx. 12–60 minutes
Contact adhesion time ⁴	15–20 minutes	15–20 minutes	10–15 minutes	approx. 5–10 minutes	15–20 minutes	approx. 5–10 minutes
Setting time ⁴	36 hours	36 hours	24 hours	72 hours	36 hours	72 hours
Application temperature	ideally 15–20°C not below 0°C	ideally 15–20°C not below 0°C	ideally 15–25°C not below +10°C	ideally +20–25°C not below +15°C, not above +30°C	ideally 15–20°C not below 0°C	ideally +20–25°C not below +15°C, not above +30°C
Shelf life	18 months	18 months	36 months	6 months	18 months	6 months
LEED conform	No	No	No	Yes	No	Yes

¹ Not to be used for HT/ArmaFlex

² Not to be used for HT/ArmaFlex and products based on Armaprene synthetic rubber

³ For temperatures below -50°C please contact our customer service

⁴ At 20°C