




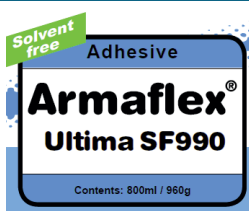


Product name	Armaflex 520	Armaflex HT625	Armaflex RS850	Armaflex SF990	Armaflex Ultima 700	Armaflex Ultima SF990
Label						
Short description	Special Armaflex adhesive	High temperature, industrial grade adhesive	Non-drip thixotropic adhesive	Solvent-free environment friendly adhesive	Special adhesive for Armaprene [®] synthetic rubber	Solvent-free environment friendly adhesive for Armaprene [®] synthetic rubber
Special features	General use adhesive	High performance adhesive for a wide range of temperatures and applications	Thixotropic gel, non-drip adhesive for faster and cleaner application with extended shelf-life	Water-based dispersion, solvent-free adhesive, no emissions, LEED conform	Specially formulated for maximum compatibility with Armaflex Ultima	Water-based dispersion, solvent-free adhesive, no emissions, LEED conform
Approved for	Armaflex ^{1,2} ArmaSound ArmaComfort Armaflex Rail ZH	Armaflex ³ ArmaSound ArmaComfort Armaflex Rail ZH	Armaflex ¹ ArmaSound ArmaComfort	Armaflex ¹	Armaflex Ultima Armaflex Rail SD	Armaflex Ultima Armaflex Rail SD
Colour	beige	beige	yellowish	black	blue	blue
Service temperature ⁴	-50°C to +105°C	-50°C to +150°C	-40°C to +70°C	-30°C to +100°C	-50°C to +110°C	-30°C to +100°C
Packaging	tin can 250 ml / 500 ml 1000 ml / 2500 ml	tin can 250 ml / 500 ml 1000 ml	tin can 500 ml	plastic container 800 ml	tin can 1000 ml	plastic container 800 ml
Minimum drying time (airing time) ⁵	3–5 minutes	3–5 minutes	>2 minutes	approx. 12–60 minutes	3–5 minutes	approx. 12–60 minutes
Contact adhesion time ⁵	15–20 minutes	15–20 minutes	10–15 minutes	approx. 5–10 minutes	15–20 minutes	approx. 5–10 minutes
Setting time ⁵	36 hours	36 hours	24 hours	72 hours	36 hours	72 hours
Application temperature	ideally 15–20°C not below 0°C	ideally 15–20°C not below 0°C	ideally 15–25°C not below +10°C	ideally +20–25°C not below +15°C, not above +30°C	ideally 15–20°C not below 0°C	ideally +20–25°C not below +15°C, not above +30°C
Shelf life	12 months	18 months	36 months	6 months	18 months	6 months
LEED conform	No	No	No	Yes	No	Yes

¹ Not to be used for HT/Armaflex, Armaflex Ultima and Armaflex Rail SD

² Not to be used for sheet ranges of AF/Armaflex, Armaflex XG and Armaflex ACE Plus

³ Not to be used for Armaflex Ultima and Armaflex Rail SD

⁴ For temperatures below -50°C please contact our customer service

⁵ At 20°C