

# ADHESIVE OVERVIEW

Property	ArmaFlex® 520	ArmaFlex Ultima ECO550	ArmaFlex Ultima 700	ArmaFlex RS850	ArmaFlex HT625	ArmaFlex 750
<b>Short description</b>	Special ArmaFlex adhesive	Solvent-free polychloroprene contact adhesive as single-component or two-component adhesive	Special adhesive for ArmaPrene® synthetic rubber	Non-drip thixotropic adhesive	High temperature, industrial grade adhesive	Contact adhesive on polychloroprene basis, free of aromatic solvent
<b>Special features</b>	General use adhesive	A specially formulated adhesive for uniform, safe seam bonding of ArmaFlex Ultima and ArmaPrene-based insulation materials	Specially formulated for maximum compatibility with products based on ArmaPrene synthetic rubber	Thixotropic gel, non-drip adhesive for faster and cleaner application	High performance adhesive for a wide range of temperatures and applications	A specially formulated adhesive for uniform, safe seam bonding of flexible NH/ArmaFlex Smart insulation materials
<b>Service temperature</b>	-50°C to +105°C	-30°C to +100°C	-50°C to +110°C	-40°C to +70°C	-50°C to +150°C	-50°C to +90°C
<b>Minimum airing time</b>	3 - 5 minutes	2 - 3 minutes 1 - 2 minutes with ArmaFlex ECO550 Activator	3 - 5 minutes	> 2 minutes	3 - 5 minutes	3 - 5 minutes
<b>Maximum dry time</b>	15 - 20 minutes	15 - 20 minutes	15 - 20 minutes	10 - 15 minutes	15 - 20 minutes	15 - 20 minutes
<b>Setting time</b>	36 hours	36 hours	36 hours	24 hours	36 hours	36 hours
<b>Application temperature</b>	ideally +15 to +20°C not below 0°C	ideally +15 to +20°C not below +5°C	ideally +15 to +20°C not below 0°C	ideally +15 to +20°C not below +10°C	ideally +15 to +20°C not below 0°C	ideally +15 to +20°C not below 0°C
<b>Shelf life</b>	18 months	12 months	18 months	36 months	18 months	18 months
<b>Packaging</b>	Tin can 250 ml / 500 ml 1000 ml / 2500 ml	Plastic container 300 gr	Tin can 1000 ml	Tin can 500 ml	Tin can 250 ml / 500 ml 1000 ml	Tin can 500 ml

## Product name

ArmaFlex Ultima (C, ACR, ArmaFix Ultima)		•	•			
AF/ArmaFlex (ArmaFix AF)	•	•		•		
NH/ArmaFlex Smart (ArmaFix NH Smart)				•		•
ArmaFlex SE		•		•		
SH/ArmaFlex	•	•				
ArmaFlex Protect	•		•	•	•	
ArmaFlex Rail SD/C		•	•			
ArmaFlex Rail ZH	•	•		•		•
ArmaFlex Rail ZH/C				•		•
HT/ArmaFlex (S)					•	
ArmaFlex Duct (Plus, AL, Plus AL)	•	•		•		
ArmaFlex DuoSolar					•	
ArmaFlex HP	•	•				
ArmaLight Tubolit	•			•		
ArmaClad Arma-Chek (D, R, Silver)	•		•	•	•	
ArmaComfort AB (Alu, Plus, Alu Plus)	•			•		
ArmaComfort NH-S						•
ArmaSound RD 120/240 (Barrier, E)	•		•	•	•	
ArmaFlex Tuffcoat	•	•		•		