



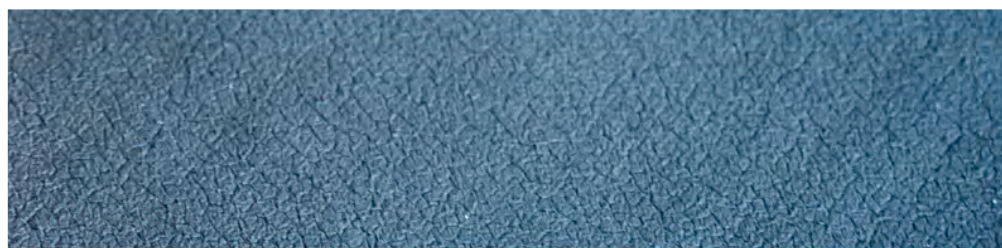
INSTALL IT. TRUST IT.

ArmaFlex HT625 adhesive

The adhesive for superior ArmaFlex system reliability in high temperature and solar applications

// One-component adhesive

// Developed to bond ArmaFlex insulation applied on high temperatures



 **armacell**
ArmaFlex®

INSTALL IT. TRUST IT.

ArmaFlex Accessories

ArmaFlex Toolbox - Tools for professionals!



When it comes to preventing condensation and energy losses on equipment, not only high-quality insulation material is crucial, but also the installation. ArmaFlex insulation materials not only have the required technical properties, they can also be installed quickly and easily. Armacell already offers various tools and aids such as the ArmaFlex Application Manual and the installation videos. Now all the tools and aids are available in a lightweight, robust, lockable aluminium case!

// Measuring Correctly

- ArmaFlex Application Manual with fabrication and measuring instructions for ArmaFlex covers for complex shaped components
- Folding rule with circumference scale
- Callipers (300 mm) to determine diameters precisely
- Edding marker pen, Armacell ballpoint pen and silver-ink marker pen for marking, making notes and transferring measurements to ArmaFlex insulation material
- Bow compass with a holder for the silver-ink marker pen and protective cap for use on ArmaFlex insulation material

// Cut Perfectly

- ArmaFlex template
- 4 knives: with blade length of 9, 17 and 27 cm for different cut-outs and 1 ceramic knife
- Knife holster for attaching to a belt
- Sharpening stone for the knives
- Sharpened copper pipe ends (6 different diameters) for cut-outs in ArmaFlex insulation material
- Tool for re-sharpening the copper pipe ends

// Glue Neatly

- ArmaFlex short-bristle brush
- 14, 70mm flat brush
- ArmaFlex Gluemaster (adhesive pump)
- Cleaning cloth for the tools



Elastomeric insulation materials not only have good technical properties, they are also very user-friendly due to their high flexibility and ease of application. When installing these insulation materials it is crucial that they are glued professionally. Therefore, Armacell offers a broad range of accessories specifically developed for its products and regularly adds innovative solutions.

// Solvent-free Accessories

Armacell is the first manufacturer of elastomeric insulation materials to provide solvent-free products. ArmaFlex SF990 and ArmaFlex Ultima SF990 meet the higher requirements of green building schemes regarding environmental and health aspects of the building products used.

We also offer a solvent-free cleaner: the ArmaFlex SF Cleaner can be used to clean soiled surfaces of technical installations as well as the surface of insulation materials, thus ensuring perfect adhesion. The cleaner is supplied in a practical spray bottle so that it can be applied sparingly and precisely.

ArmaFlex 520



THE ADHESIVE FOR SUPERIOR ARMAFLEX SYSTEM RELIABILITY

ArmaFlex 525



SPECIAL ADHESIVE FOR NEXT GENERATION OF ARMAFLEX ELASTOMERIC INSULATION

ArmaFlex 750



SPECIAL ADHESIVE FOR SUPERIOR NH/ARMAFLEX SMART INSTALLATIONS

ArmaFlex HT625



THE ADHESIVE FOR SUPERIOR ARMAFLEX SYSTEM RELIABILITY IN HIGH TEMPERATURE & SOLAR APPLICATIONS

// Drip-free Gel Adhesive

The drip-free, thixotropic (gel-like) adhesive ArmaFlex RS850 guarantees neat application. The special consistency of this product means that it is very drip-resistant, which

is a great benefit when working overhead or when it is important that the insulation is not soiled by drops of adhesive.

As it only releases minimal quantities of solvents when idle, the ArmaFlex RS850 adhesive is particularly suitable for installations in workshops and confined spaces.



ArmaFlex Ultima Adhesives

ArmaFlex Ultima and ArmaFlex Rail, synthetic rubber insulation materials based on the innovative ArmaPrene technology, require the use of adhesives that have been specially formulated for this type of foam. For these materials too, Armacell offers in addition to the standard ArmaFlex Ultima 700 adhesive a solvent-free alternative (ArmaFlex Ultima SF990 adhesive).

Find out more about all accessories in www.armacell.eu

TECHNICAL DATA - ARMAFLEX HT625 ADHESIVE

Brief description	Special adhesive developed for high temperature applications, especially for ArmaFlex EPDM-based products (e.g. HT/ArmaFlex). See also "Overview ArmaFlex Adhesives".
Material type	Contact adhesive on polychloroprene basis, free of aromatic solvents.
Additional material information	Liquid
Product colour range	Beige
Special features	Specially formulated adhesive for uniform and safe seam bonding of flexible ArmaFlex insulation materials.
Applications	Work should not be carried out on plants in operation or areas exposed to strong sunlight. Stir the adhesive with a brush well before use. Apply thinly with a brush or spatula to the areas to be bonded. In case of contact adhesion press together with force during the contact adhesion time. For further details see extensive ArmaFlex Application Manual.
Installation	Clean dirty surfaces and the ArmaFlex surface with ArmaFlex Cleaner before starting the application with the adhesive. Compatibility with bases: very good adhesion to metallic base. The compatibility with colour-coated surfaces with adhesive needs to be tested. Incompatible with: Asphalt, bitumen or red lead paint (inseed oil based).
Remarks	Setting time of the adhesive is 36 hours. Only then should the plant be put into operation. Wait 36 hours before applying coatings (exception: Armafinish 99), adhesive tape, coverings etc.

Property	Value / Assessment		Standard / Test method
Temperature range			
Service temperature	Min. °C ¹	Max. °C ²	
	-50	150	
Weather and UV resistance			
Weather resistance	Very good		
Health and environment			
Volatile organic compounds (VOC) content	Fulfills all VOC requirements (French, Italian, Belgian, German AgBB, EMICODE and Eurofins Indoor air Comfort GOLD).		ISO 16000 Parts 3, 6 & 9
Health aspects	MSDS available on request.		
Green building assessment	Meets the sustainable construction requirements for BREEAM international and DGNB.		
Other technical features			
Ageing stability	Very good		
Application conditions	Application temperature: ideally + 20 °C, not below 0 °C. At temperatures below + 5 °C or high relative humidity (above approx. 80%), increased condensation may form on the surfaces of the glued or adhesive films. In these cases, bonding is difficult or impossible. This can be tested using absorbent paper (blotting or crepe paper).		
Disposal and recycling	Allocation of a waste code number, according to the European Waste Catalogue, should be carried out in agreement with the regional waste disposal company. Residuals must be removed from packaging and when emptied completely disposed of in accordance with the regulations for waste removal. Incompletely emptied packaging must be disposed of in the form of disposal specified by the regional disposer. More details see relevant Safety Data Sheet.		
Explosion limits	Lower: 1,0 Vol.% Upper: 12,8 Vol.%		
Flash point	approx. - 26 °C		
Hazard class	Highly flammable liquid and vapour		
Shelf life	18 months		
Solids content	approx. 18 %		
Storage	Material shall be stored in a closed (unopened) container in a dry, cool and well-ventilated place. Do not store together with: explosive substances; spontaneously combusting substances. Jellification due to frost is reversible.		
Working time ³	at 20 °C: 1. Minimum drying time (airing time): 3-5 minutes 2. Contact adhesion time (open time): 15-20 minutes 3. Setting time: 36 hours		

Property	Value / Assessment	Standard / Test method
	The airing and open time depends on the quantity as well as indoor climate conditions.	
Yield	Yield of the adhesive applied to both surfaces: ArmaFlex tubes (thickness > consumption unslotted > consumption slotted): 10 mm > 1120 m/l > 140 m/l 20 mm > 280 m/l > 70 m/l 30 mm > 175 m/l > 45 m/l 40 mm > 130 m/l > 35 m/l ArmaFlex sheets: 3-4 m ² /l These figures are a guide only.	

¹For temperatures below -50 °C please contact our Customer Service Center to request for the corresponding technical information.

²For temperatures above +150 °C please contact our Customer Service Centre to request for the corresponding technical information.

³The full adhesion of the adhesive is achieved after 168 h.

Adhesive - standard. Portable packaging for ease of use.

Item	Description	EAN	Content [quantity]
ADH-HT625/0,25	ArmaFlex HT625 one-component adhesive. Available as 0.25 litre cans (with brush).	7612207367706	40 tin
ADH-HT625/0,5	ArmaFlex HT625 one-component adhesive. Available as 0.5 litre cans.	7612207358810	12 tin

Adhesive - standard

Item	Description	EAN	Content [quantity]
ADH-HT625/1,0	ArmaFlex HT625 one-component adhesive. Available as 1.0 litre cans.	7612207357325	12 tin