

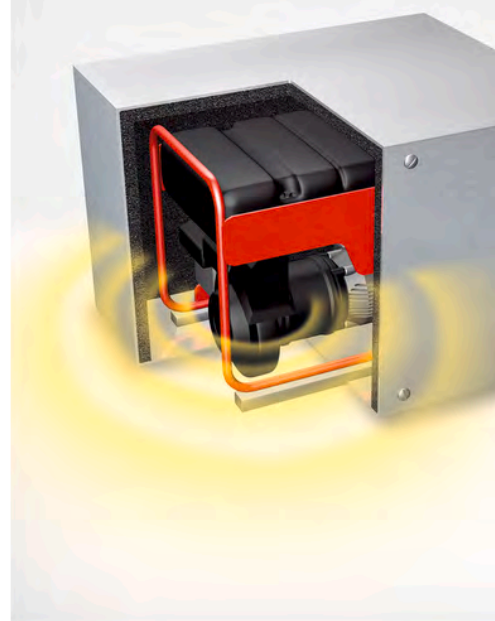
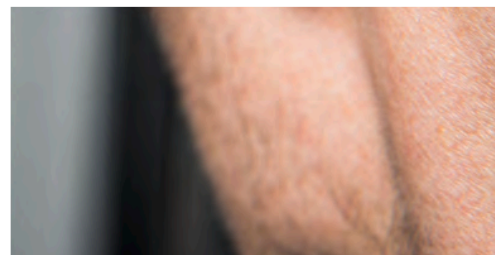


INSTALL IT. ENJOY QUIETNESS.

ArmaSound RD120

Excellent sound absorption performance

- // Retains acoustic properties throughout its service life
- // High acoustic performance with small wall thickness
- // Open-cell acoustic material highly flexible
- // Self-extinguishing, does not spread flames
- // Easy to apply and maintain

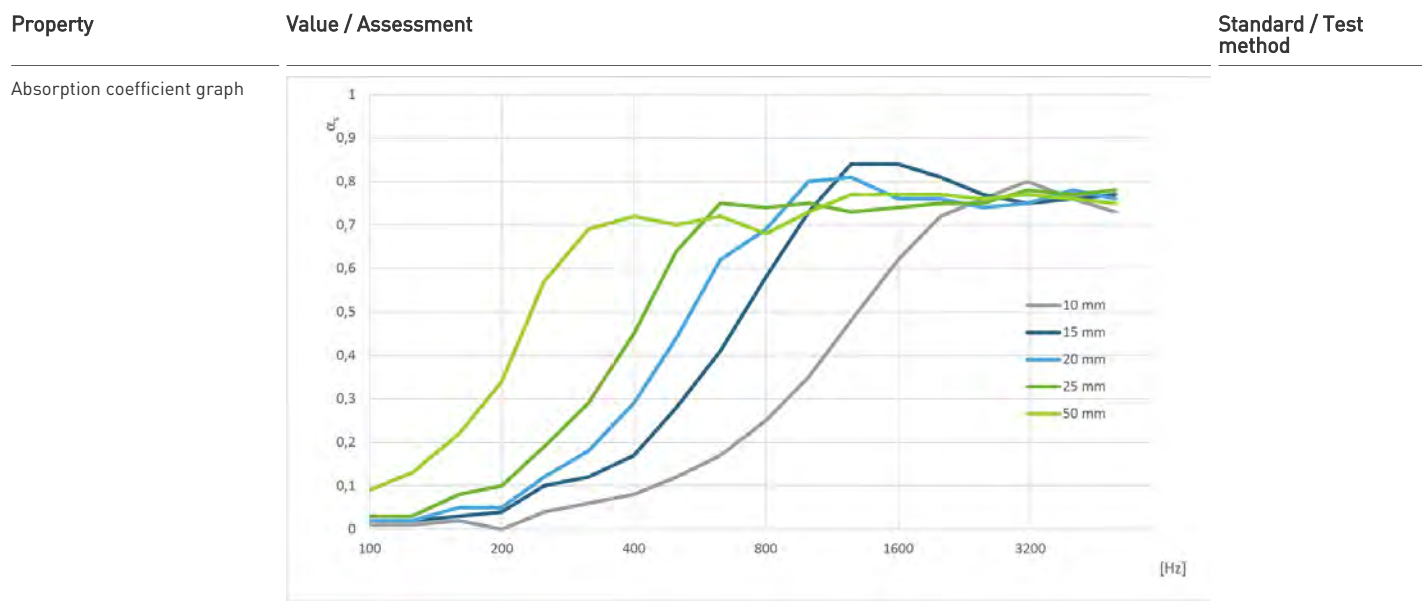


 **armacell**[®]
ArmaSound[®]

TECHNICAL DATA - ARMASOUND RD120

Brief description	Highly flexible, hydrophobic, open-cell acoustic insulation material with complex pore geometry
Material type	Elastomeric foam based on synthetic rubber.
Product colour range	Black
Special features	Excellent sound absorption performance.
Applications	Acoustic insulating material with high sound absorption performance for use in a variety of different applications, e.g. fan-coil units, cabinet linings, chiller systems, enclosures, pipelines etc.
Installation	Use ArmaFlex HT625 adhesive for a reliable and seamless installation.

Property	Value / Assessment						Standard / Test method
Temperature range							
Service temperature	Range	Min. °C		Max. °C			
	Full range	-20		85			
Fire Performance and Approvals							
Reaction to fire	E						EN ISO 11925-2
Fire performance							
Practical fire behaviour	Self-extinguishing, does not drip, does not spread flames.						
Physical attributes							
Density	≥ 100 kg/m ³						
Acoustic performance							
Sound absorption average	Thickness (mm)	10	15	20	25	50	
	SAA	0,20	0,35	0,40	0,50	0,75	
Noise reduction coefficient	Thickness (mm)	10	15	20	25	50	
	NRC	0,30	0,45	0,50	0,55	0,70	
Octave band sound absorption coefficient, α	Thickness	10mm	15mm	20mm	25mm	50mm	ISO 354, EN ISO 11654
	125 Hz	0,01	0,02	0,03	0,05	0,15	
	250 Hz	0,03	0,09	0,12	0,19	0,53	
	500 Hz	0,12	0,29	0,45	0,61	0,71	
	1000 Hz	0,36	0,72	0,77	0,74	0,73	
	2000 Hz	0,70	0,81	0,75	0,75	0,77	
	4000 Hz	0,76	0,76	0,76	0,78	0,76	



Practical sound absorption coefficient, α_p	$\leq 0,80$ EN ISO 20354	
--	-----------------------------	--

Weather and UV resistance

Weather resistance	In all industrial applications, except for enclosures and other similar sound absorption applications, the outer layer of the material must be protected with an adequate covering e.g. Arma-Chek R, metal jacketing or preformed UV-cured GRP (Glass-Reinforced Plastic) cladding. For further information, please contact Technical Services.	
--------------------	---	--

Other technical features

Adhesion and sealing	In some configurations, 19mm wide stainless steel bands with wing clips (or blind rivets) shall be used for fixing and final securing,	
Application conditions ¹	Application temperature: +5°C to +35°C (+41F to +95F) Max. relative humidity: 80%	
Shelf life ²	Max. 3 years Self-adhesive: 1 year	
Storage ²	Material shall be stored indoors, in clean and dry conditions, away from direct sunlight.	

¹ Application temperature refers to the ambient temperature during installation and the surface temperature of the substrate (e.g. ArmaClad Arma-Chek R covering) to which the product is installed.

² Shelf life (maximum storage time) is limited to ensure that only currently manufactured products are installed on projects. This limitation is restricted solely to storage of the product and does not affect the lifetime of product after it has been installed.

Sheet – standard. Black

Item	Thickness [mm]	Width [m]	Length [m]	EAN	Content [metric]
ASD-120-06	6	1	1	7612207305234	8 m ²
ASD-120-10	10	1	1	7612207305258	5 m ²
ASD-120-15	15	1	1	7612207305272	3 m ²
ASD-120-20	20	1	1	7612207305296	2 m ²
ASD-120-25	25	1	1	7612207305319	2 m ²

Other information

Remarks Primary content available in sheets packed in carton.

Sheet – self-adhesive. Black

Item	Thickness [mm]	Width [m]	Length [m]	EAN	Content [metric]
ASD-120-06/A	6	1	1	7612207305241	8 m ²
ASD-120-10/A	10	1	1	7612207305265	5 m ²
ASD-120-15/A	15	1	1	7612207305289	3 m ²
ASD-120-20/A	20	1	1	7612207305302	2 m ²
ASD-120-25/A	25	1	1	7612207305326	2 m ²

Other information

Remarks Primary content available in sheets packed in carton.

Adhesives and Cleaners

Item	Description	Content [quantity]
ADH520/1,0E	1.0 litre tins of ArmaFlex 520 adhesive packed in a carton.	12 tin
ADH520/2,5E	2.5 litre tins of ArmaFlex 520 adhesive packed in a carton.	8 tin
ADH-HT625/0,25	ArmaFlex HT625 one-component adhesive. Available as 0.25 litre cans (with brush).	40 tin
ADH-HT625/0,5	ArmaFlex HT625 one-component adhesive. Available as 0.5 litre cans.	12 tin
ADH-HT625/1,0	ArmaFlex HT625 one-component adhesive. Available as 1.0 litre cans.	12 tin

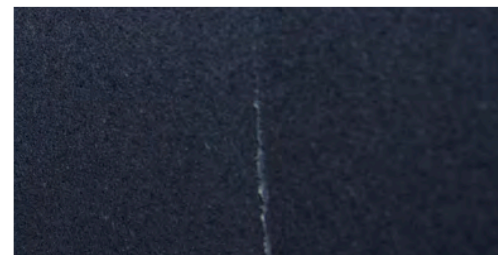


INSTALL IT. ENJOY QUIETNESS.

ArmaSound RD240

Optimal performance at lower thickness

- // Excellent sound absorption behaviour
- // Highly hydrophobic, open-cell structure designed to resist water ingress
- // Air-flow resistivity and complex pore geometry for maximum acoustic benefit
- // Easy application and low maintenance
- // Designed for use in demanding environments



 **armacell**[®]
ArmaSound[®]

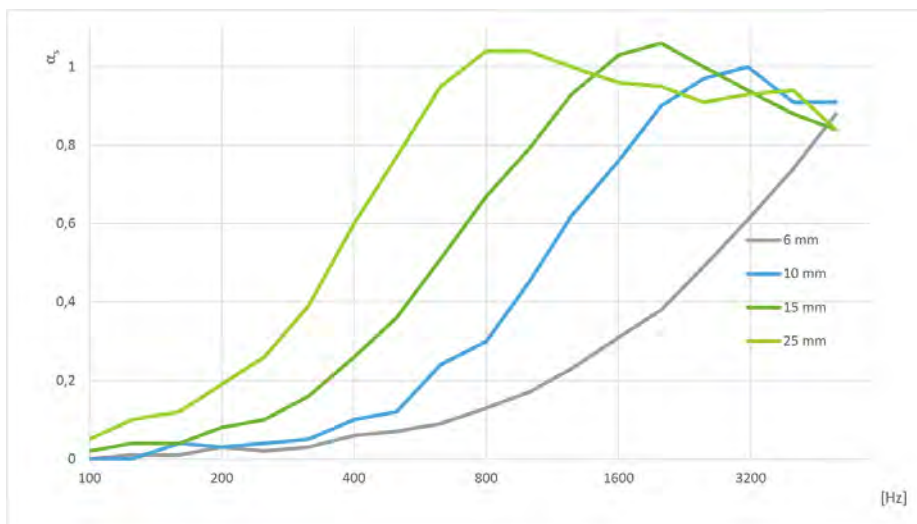
TECHNICAL DATA - ARMASOUND RD240

Brief description	Highly flexible, hydrophobic, open-cell acoustic insulation material with complex pore geometry.
Material type	Elastomeric foam based NBR/PVC synthetic rubber.
Product colour range	Black
Special features	Excellent sound absorption performance.
Product range	Sheets, 10, 15, 20, and 25mm thickness / width 500 and 1000 mm / length 1000 and 2000 mm.
Applications	In general applications ArmaSound RD240 is used as acoustic insulation material with excellent sound absorption performance in a variety of different applications, e.g. fan-coil units, duct linings, cabinet linings, chiller systems, enclosures, pipelines. In industrial applications ArmaSound RD240 is used as an important component of ArmaSound Industrial Systems to provide acoustic insulation on industrial pipework and vessels ensuring reduction of sound transmission. Further industrial application area is sound absorption performance of enclosures.
Installation	Please refer to the ArmaSound Industrial Systems application manual before installation. Please contact Technical Services.
Remarks	Certificate of Fire Approval by Lloyd's Register (Class 1, BS 476 part 7).

Property	Value / Assessment				Standard / Test method	
Temperature range						
Service temperature	Min. °C	Min. °F	Max. °C	Max. °F	EN 14706, EN 14707, EN 14304	
	-20	-4	85	185		
Thermal conductivity						
Declared thermal conductivity	θm		0 °C (32 °F)		EN 12667	
	λd ≤ [W/(m·K)]		0,062			
	k ≤ [Btu-in/(h·ft²·°F)]		0,430			
Fire Performance and Approvals						
Surface spread of flame	Class 1 Lloyds Register Approval				BS 476 Part 7	
Surface burning characteristics	< 25 flame spread index				ASTM E84	
Fire performance						
Practical fire behaviour	Self-extinguishing, does not drip, does not spread flames.					
Resistance to water						
Water absorption ¹	≤ 10% by volume after 24 hours				AGI Q 136	
Physical attributes						
Density	220 to 360 kg/m ³ 13.7 to 25.5 lb/ft ³				ISO 845, ASTM D1622	
Mechanical properties						
Tensile strength	[MD] 70 to 190 kPa 10.2 to 27.6 psi				ISO 1798 ²	
Elongation	50 to 90 %				ISO 1798 ²	
Tear strength	0.4 to 1.4 kN/m 2.3 to 8.0 lbf/in				ISO 34-1 ³	
Acoustic performance						
Weighted sound absorption coefficient, α _w ¹	6 mm: 0.15 (H) Class E 10 mm: 0.25 (H) Class E 15 mm: 0.40 (MH) Class D 25 mm: 0.55 (MH) Class C				ISO 354, EN ISO 11654	
Noise reduction coefficient ¹	Thickness (mm)	6	10	15	25	ASTM C423
	NRC	0,15	0,40	0,60	0,70	

Property	Value / Assessment					Standard / Test method
	Thickness	6mm	10mm	15mm	25mm	
Octave band sound absorption coefficient, α^1	125 Hz	0,01	0,01	0,03	0,09	ISO 354, EN ISO 11654
	250 Hz	0,03	0,04	0,11	0,28	
	500 Hz	0,07	0,15	0,38	0,77	
	1000 Hz	0,18	0,46	0,80	1,03	
	2000 Hz	0,39	0,87	1,03	0,94	
	4000 Hz	0,74	0,94	0,89	0,90	

Absorption coefficient graph



Weather and UV resistance

Weather resistance In all industrial applications, except for enclosures and other similar sound absorption applications, the outer layer of the material must be protected with an adequate covering like Arma-Chek R, metal jacketing or preformed UV-cured GRP (Glass-Reinforced Plastic) cladding. For further information please contact Technical Services.

Health and environment

Health aspects Fibre dust free

Other technical features

Additional remarks For environmental conditions outside the given range please contact Technical Services.

Adhesion and sealing ArmaFlex Adhesive 520 or Adhesive HT625 shall be used for reliable adhesion of joints and seams. In some configurations 19 mm wide stainless steel bands with wing clips (or blind rivets) shall be used for fixing and final securing.

Application conditions⁴ Application temperature: +5 °C to +35 °C (+41 °F to +95 °F)
Maximum relative humidity: 80%

Shelf life⁵ Max. 3 years

Storage Material shall be stored indoors, in clean and dry conditions, away from direct sunlight.

¹Based on single test results. Can be used for information / reference only.

²Type 1 sample.

³Minimum value in Machine Direction (MD) and in Cross Direction (CD). Method B, procedure (b), angle test piece with a nick.

⁴Application temperature (temperature of installation) refers to the ambient temperature during application and the surface temperature of the substrate to which the product is installed.

⁵Shelf life (maximum storage time) is limited to ensure that only currently manufactured products are installed on projects. This limitation is restricted solely to storage of the product and does not affect the lifetime of product after it has been installed.

Sheet – standard. Black

Item	Thickness [mm]	Width [m]	Length [m]	EAN	Content [metric]
ASD-240-06	6	1	1	7612207304862	8 m ²
ASD-240-10	10	1	1	7612207304886	5 m ²
ASD-240-15	15	1	1	7612207304909	3 m ²
ASD-240-20	20	1	1	7612207304923	2 m ²
ASD-240-25	25	1	1	7612207304947	2 m ²

Other information

Remarks Primary content available as sheet(s) packed in carton.

Sheet – self-adhesive. Black

Item	Thickness [mm]	Width [m]	Length [m]	EAN	Content [metric]
ASD-240-06/A	6	1	1	7612207304879	8 m ²
ASD-240-10/A	10	1	1	7612207304893	5 m ²
ASD-240-15/A	15	1	1	7612207304916	3 m ²
ASD-240-20/A	20	1	1	7612207304930	2 m ²
ASD-240-25/A	25	1	1	7612207304954	2 m ²

Other information

Remarks Primary content available as sheet(s) packed in carton.

Adhesives and Cleaners

Item	Description	Content [quantity]
ADH520/1,0E	1.0 litre tins of ArmaFlex 520 adhesive packed in a carton.	12 tin
ADH520/2,5E	2.5 litre tins of ArmaFlex 520 adhesive packed in a carton.	8 tin
ADH-HT625/0,25	ArmaFlex HT625 one-component adhesive. Available as 0.25 litre cans (with brush).	40 tin
ADH-HT625/0,5	ArmaFlex HT625 one-component adhesive. Available as 0.5 litre cans.	12 tin
ADH-HT625/1,0	ArmaFlex HT625 one-component adhesive. Available as 1.0 litre cans.	12 tin