



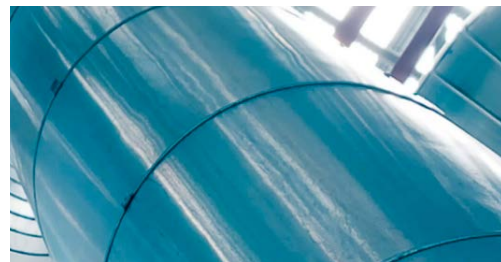
INSULATION
JUST GOT BETTER

ArmaGel[®] HT

Flexible aerogel blanket for
high-temperature applications

- // ASTM C1728 compliant
- // Hot conditions up to 650 °C (1200 °F)
- // More choice: 5, 10, 15 and 20mm thicknesses
- // Up to five times better thermal performance
than competing insulation materials
- // Mitigates the risk of corrosion under insulation (CUI)

www.armacell.com/armagel



 **armacell[®]**
ArmaGel[®]

TECHNICAL DATA – ARMAGEL HT

Brief description	ArmaGel HT is a flexible aerogel insulation blanket suitable for elevated temperature applications with maximum operating temperatures up to 650 °C (1200 °F). ArmaGel HT is compliant to ASTM C1728, Type III, Grade 1A.
Material type	Aerogel blanket
Colour	Grey
Special features	ArmaGel HT is resistant to elevated operating temperatures up to 650 °C (1200 °F). The product is suitable for use in multi-layer applications including ArmaSound® Industrial Systems.
Product range	Sheets in rolls, 5, 10, 15 and 20 mm (0.2, 0.4, 0.6, 0.8 in) thickness and width of 1.5 m (59 in). For further details, please refer to the product range tables at the end of this document.
Applications	Thermal insulation/protection of pipes, vessels and ducts (including elbows, fittings, flanges etc.) in offshore, industrial (typically oil and gas) and process equipment facilities. ArmaGel HT is also used as a component of ArmaSound Industrial Systems to provide acoustic insulation on industrial pipework and vessels, ensuring reduction of sound transmission.
Installation	For industrial applications, it is recommended to consult the relevant Armacell application manual(s). Please consult our Technical Services for further information and support.

Property	Value/Assessment										Standard/Test method		
Service Temperature*1/2/3													
Max. service temperature	+650 °C		+1200 °F								Tested according to ASTM C411 and ASTM C447		
Thermal conductivity													
Thermal conductivity*4 (metric units)	θm	+24	+38	+93	+149	+204	+260	+316	+371	[°C]		Tested according to ASTM C177	
	λd ≤	0.021	0.022	0.023	0.025	0.029	0.032	0.036	0.043	[W/(m·K)]			
Thermal conductivity*4 (imperial units)	θm	+75	+100	+200	+300	+400	+500	+600	+700	[°F]			
	λd ≤	0.14	0.15	0.16	0.18	0.20	0.22	0.25	0.30	[Btu·in/(h·ft²·°F)]			
Temperature resistance													
Hot surface performance*2	Pass										Tested according to ASTM C411		
Linear shrinkage under soaking heat	< 2% in width and length										Tested according to ASTM C356		
Water absorption	Maximum 8% (before conditioning), maximum 16% (after conditioning for 24h at 316 °C/600 °F)										Tested according to ASTM C1763		
Fire performance & approvals													
Surface burning characteristics	≤ 5 flame spread index ≤ 10 smoke development										Tested according to ASTM E84		
Reaction to fire	B-s1,d0										According to EN 13501-1		
Density													
Nominal density	180 kg/m³			11 lb/ft³								Tested according to ASTM C303	
Mechanical properties													
Compressive strength*5	≥ 3 psi (20.7 kPa)			at 10% compression								Tested according to ASTM C165	
Classifying the flexibility of mineral fibre blankets	Flexible										Tested according to ASTM C1101		
Corrosion mitigation													
Stress corrosion cracking	Pass, no cracks										Tested according to ASTM C692, ASTM C795		
Corrosiveness of steel	Passed, Mass Loss Corrosion Rate (MLCR) not exceeding that of 5 ppm chloride solution on carbon steel coupon										Tested according to ASTM C1617, procedure A		



Other technical features

Dimensional tolerances	Tolerances according to ASTM C1728, for detailed values please refer to product range tables.	
Weather resistance	In all industrial applications the outer layer of the material must be protected with an adequate covering like metal jacketing or preformed UV-cured GRP (Glass-Reinforced Plastic) cladding. Please contact Technical Services for guidance on the temperature limitations and specific construction considerations which need to be made for each jacketing system.	
Health aspects	Neutral	
Hydrophobic	Yes	
Water vapour sorption	≤ 5% by weight	Tested according to ASTM C1104
Fungal resistance	No growth	Tested according to ASTM C1338
Storage	Material shall be stored indoors, in clean and dry conditions, away from direct sunlight.	
Shelf (storage) life ⁶	Max. 3 years	

- For temperatures above the published value, please contact Technical Services to request the corresponding technical information.
- For operating temperatures above 400 °C (752 °F) a metallic foil barrier with 0.05 mm (0.002 inch) thickness must be additionally installed. For details please contact Technical Services. For live line installations, refer to the ArmaGel HT & HTL application manual.
- ArmaGel HT is designed for application where the operating temperatures are above ambient. In the event that the operating temperatures are below ambient please consult our technical services for further information and support.
- Thermal conductivity measured under a load of 1.5 kPa (0.22 psi).
- Test performed with a preload of 13.8 kPa (2 psi).
- Shelf life (maximum storage time) is limited in order to make sure that only currently manufactured products are applied on projects. This limitation is restricted solely to storage of the product and does not affect the lifetime of product after it has been installed.

Sheets

	Metric sizes				Imperial sizes				
	Nominal thickness	Width	Length	Content per roll	Nominal thickness	Width	Length	Content per roll	
	[mm]	[m]	[m]	[sqm]	[in]	[in]	[ft]	[sq ft]	
Standard Rolls	AGH-05-00/150S	5	1.5	16	24	0.2	59	52.5	258.3
	AGH-10-00/150S	10	1.5	8	12	0.4	59	26.2	129.2
	AGH-15-00/150S	15	1.5	6	9	0.6	59	19.7	96.9
	AGH-20-00/150S	20	1.5	4	6	0.8	59	13.1	64.6
Jumbo Rolls	AGH-05-00/150P	5	1.5	80	120	0.2	59	262.5	1291.7
	AGH-10-00/150P	10	1.5	40	60	0.4	59	131.2	645.8
	AGH-15-00/150P	15	1.5	26	39	0.6	59	85.3	419.8
	AGH-20-00/150P	20	1.5	20	30	0.8	59	65.6	322.9
Tolerances	Thickness tolerances	5 mm (0.2 in) nominal thickness				± 1 mm			
		10 mm (0.4 in) nominal thickness				± 2.5 mm			
		15 mm (0.6 in) nominal thickness				± 3 mm			
		20 mm (0.8 in) nominal thickness				± 4 mm			
	Width tolerances	± 3%							
	Length tolerances	± 5%							

All data and technical information are based on results achieved under the specific conditions defined according to the testing standards referenced. Despite taking every precaution to ensure that said data and technical information are up to date, Armacell does not make any representation or warranty, express or implied, as to the accuracy, content or completeness of said data and technical information. Armacell also does not assume any liability towards any person resulting from the use of said data or technical information. Armacell reserves the right to revoke, modify or amend this document at any moment. It is the customer's responsibility to verify if the product is suitable for the intended application. The responsibility for professional and correct installation and compliance with relevant building regulations lies with the customer. This document does not constitute nor is part of a legal offer to sell or to contract.

At Armacell, your trust means everything to us, so we want to let you know your rights and make it easier for you to understand what information we collect and why we collect it. If you would like to find out about our processing of your data, please visit our [Data Protection Policy](#).

© Armacell, 2024. ArmaGel® is a trademark of the Armacell Group and is registered in the European Union and other countries.
00002 | ArmaGel HT | ArmaGel | TDS | 012024 | Global | EN MASTER

ABOUT ARMACELL

As the inventor of flexible foam for equipment insulation and a leading provider of engineered foams, Armacell develops innovative and safe thermal and mechanical solutions that create sustainable value for its customers. Armacell's products significantly contribute to global energy efficiency making a difference around the world every day. With more than 3,300 employees and 27 production plants in 19 countries, the company operates two main businesses, Advanced Insulation and Engineered Foams, and generated net sales of EUR 806 million and an adjusted EBITDA of EUR 121 million in 2022. Armacell focuses on insulation materials for technical equipment, high-performance foams for acoustic and lightweight applications, recycled PET products, next-generation aerogel technology and passive fire protection systems.

For more information, please visit:
www.armacell.com/armagel

